



# The V4 Baserunner Motor Controller

User Manual - DRAFT



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## 1 Introduction

Thank you for purchasing a *Baserunner*, Grin's state-of-the-art compact field oriented motor controller (FOC). We've worked hard to make this a versatile after-market device that can be mated with a wide range of ebike motors and battery packs.

This manual covers the V4 models of our *Baserunner\_Z9* and *Baserunner\_L10* controllers, first released in 2021.

Features of the V4 Baserunner include:

- Compact flat form factor can fit in downtube battery casings
- User programmable parameters for customized tuning
- Wide operating voltage (24V 52V nominal batteries)
- Compatible with both Cycle Analyst display and 3<sup>rd</sup> party displays
- Supports, Throttle, PAS and Torque sensor control
- Waterproof design with potted electronics
- Proportional and powerful regenerative braking
- Smooth and quiet field oriented control
- Protect motors from overheating with thermal rollback
- Remote forwards/reverse input
- Field weakening to boost top speed
- Sensorless operation with high eRPM motors



Unlike standard trapezoidal or sine wave controllers, the *Baserunner* is a field oriented controller that must be tuned to your motor, battery, and performance requirements. We will look at this process in Section 4, *Parameter Tuning*.





### 2 Connectors

The V4 *Baserunners* achieve maximum versatility with minimal wiring. A pair of +- battery leads supply power, an single overmolded cable carries all motor signals, and three waterproof signal plugs support a range of hookup strategies.

### 2.1 Battery Leads



The short 5cm leads for the battery pack emerge on the back end of the controller. When supplied with a downtube battery these leads will be soldered to the mating cradle connectors, while they may be unterminated or fitted with Anderson Powerpoles when purchased alone.

### 2.2 Motor Cable

The motor connection has 38cm lead to either a HiGo L1019 connector or a Z910 connector depending on the model. This length is sufficient to reach a rear hub motor on most bikes with the controller mounted on the downtube or seat-tube. Front hub installations are supplied with a 60cm motor extension cable.



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### 2.3 Cycle Analyst WP Plug



The connector for the Cycle Analyst cable uses the waterproof 8-pin Z812 Higo standard.

This connector taps into the controller's shunt resistor for analog current and power sensing, with signals for speed and temperature from the motor and a hookup for throttle control.

### 2.4 Mains Signals Plug



### 2.5 PAS / Torque Plug







### 2.6 Communication Port

The TRRS jack embedded in the controller may be used for connecting to a computer, Android smart phone, or potential Bluetooth dongle.



The communication standard uses a 0-5V level serial bus. Grin sells a 3m long TTL->USB adapter cable to connect the unit with the USB port of a standard computer. This is the same communication cable used with the *Cycle Analyst* and *Satiator* products. Third party USB->Serial cables, such as FTDI's part number TTL-232R-5V-AJ are also compatible.

A USB-OTG adapter then is needed to connect to an Android smartphone via the phone's smaller Micro USB or USB-C port.

# 3 Wiring Strategies

The V4 Baserunners can be hooked up to to the controls of an ebike system in one of three ways. Either under the control of a V3 Cycle Anlayst, under the control of a 3<sup>rd</sup> party display, or headless with no display at all.

### 3.1 CA Based Hookup

The setup using a Cycle Analyst provides the most versatility with mode presets, and customizable for PAS behavior, advanced regen features, and permits easy performance adjustment on the road.



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The CA3-WP device is plugged into the matching connector. All throttles, ebrakes, and PAS or Torque sensors are plugged in directly to the Cycle Analyst. The 6 pin PAS plug of the controller is not typically used. However, a short adapter is provided that should be plugged into the 9 pin Mains cable. This adapter serves two purposes

- It links together the ebrake and throttle signals of the controller so that the throttle output of the CA can be used for both throttle and regenerative braking control,
- It provides a convenient tap point for supplying power to a rear bike light via a 2-pin Higo plug.

### 3.2 3<sup>rd</sup> Party Display Hookup

The Baserunner can be used with 3<sup>rd</sup> party displays (King Meter, Bafang, Eggrider etc.) that communicate with a range of digital protocols through the use of the 9 pin Mains cable and a custom made cable harness and splitter junction. Typically these displays are powered from a 5 pin plug, while other cables for ebrakes, throttle, and front lights would also emerge from a junction. Most systems like this will include a PAS or Torque sensor that is hooked up directly to the 6 pin PAS plug on the controller, with the Baserunner controller specially configured to respond to PAS signals.



At present Grin only provides support for this hookup to OEM customers purchasing complete systems with 3<sup>rd</sup> party displays using the KM5s protocol, and does not offer support or the components for this at the retail level.

In this wiring approach, the 8 pin CA-WP plug is not required, but it can be used as a convenient tap point to power a rear bike light as well.





### 3.3 Headless System

Finally, the Baserunner can be run with only a PAS / Torque sensor wired up to the 6 pin PAS plug, or just a throttle on the Mains plug. In this arrangement, it is essential to wire up the on/off power switch on either the CA plug or the Mains connector for the controller to turn on.



There will not be any ability to modulate the PAS power assist level or other system behavior in this minimal approach.





## 4 Controller Mounting

The *Baserunner's* low profile allows it to just fit inside a modified baseplate of Reention and Hailong downtube battery casings. Grin supplies these modified controller housings with their pockets hogged out to fit the Baserunner.



For use in other applications, Grin also produces mounts to secure the Baserunner to a flanged plate, a round tube, and a the fender bolt of a Brompton bicycle fork.

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For optimal performance, the controller should be installed such that the metal mounting plate is exposed to airflow to keep the controller cool. This will noticeably improve the maximum power at thermal rollback compared to a controller that is in still air.

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### 5 Parameter Tuning

If you purchased the *Baserunner* as part of a complete conversion kit that includes a battery, motor, and so on, the controller should already be configured to match the motor by the vendor. Grin conversion kits are sold preconfigured.

If you bought the *Baserunner* separately, or are changing your set-up, you should configure the controller to your motor and battery pack once it is installed and connected up on your bike. You will need a computer, a TTL-USB programming cable and the *Phaserunner Software Suite*.

*Phaserunner* software is available for Linux, Windows, MacOS and Android from our webpage:

http://www.ebikes.ca/product-info/phaserunner.html



**Please Note:** When configuring your Baserunner via the software suite, it is essential that your bike is propped up so that the powered wheel can rotate freely, both forwards and backwards. With a rear hub motor, also ensure that the cranks can rotate freely.

With the *Baserunner* powered on, plug in the TTL->USB cable from your computer to the Baserunner. When you launch the *Phaserunner* software, it should open to the "Basic Setup" tab and indicate that the "Baserunner is connected."

🚽 Phaserunner Si	iite				
File Edit Hel	p				
Basic Setup	Advanced Setup	Dashboard	Dev Screen	Phaserunner is connected	Serial Port: COM14 -

If you see "Controller is not connected," check that the selected serial port is correct and that the USB->TTL device shows up in your device manager as a COM port (Windows), ttyUSB (Linux), or cu.usbserial (MacOS).

If your system does not recognize the USB serial adapter, or has frequent com timeouts, then you may need to download and install the latest virtual COM port drivers directly from FTDI:

http://www.ftdichip.com/Drivers/VCP.htm

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### 5.1 Importing Default Parameters

The *Phaserunner Software Suite* comes equipped with default settings for many common motors. With your *Baserunner* connected, click on "Import Defaults" and select your motor's manufacturer and model number from the new window. Clicking on "Apply" will return you to the "Basic Setup" tab with all the motor's parameter-fields populated to their correct values.

	🖶 Download Defaults	?	$\times$
Phaserunner is connected Seriel Port COMI4  Restore Parameters Load Default Parameters Eaults and Warnings Clear Faults	Choose Motor Select your exact motor model from the dropdown list below in order to preloa settings compled by Gran. These settings can be further tweaked and modifie desired but for most users they should function fine as-is. Manufacture: Model Butang Model		
	Dick the "Download Latest Defaults" button to get the most current default files from Gim's Server.           Download Latest Defaults from Gim         Cancel         Cancel	Apply	>



Install these new settings to the *Baserunner* via the "Save Parameters" button. Apply some throttle and your motor should run smoothly. If so, you can now skip over the "Motor Autotune" section, and proceed to "Battery Limits."

If your motor is not listed on the "Import Defaults" window, try choosing "Download Latest Defaults from Grin" and follow the prompts. If default settings for your motor are still not available, proceed to the "Motor Autotune" section that follows.

#### 5.2 Motor Autotune

Basic Setup tab

The Autotune routine can automatically detect motor

Motor Parameters	Autotune
Kv	8.47 RPM/V 🚔
Number of Pole Pairs	23
Rs	49 mOhms 🗦
Ls	75 uHenries 🗦
Motor Position Sensor Type	[2]Sensorless 👻

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parameters like the motor windings constant (kV), resistance of one motor phase to neutral (Rs), and the Ls value, the inductance of motor phase to neutral at the nominal commutation frequency of the motor.

The start of the Autotune process asks for your best guess of the motor's kV in rpm/V, as well as the number of pole pairs in the motor. The firmware uses these initial parameters for determining the test current frequency. If you have the information at hand, you can input values that are close to the expected ones.

The Autotune routine will usually work fine even if your initial guess for the kV value is off. Most ebike hub motors fall within 7-12 rpm/V. An initial guess of 10 should work for most situations.

The effective pole pairs is a count of how many electrical cycles corresponds to one mechanical revolution of the motor. The *Baserunner* needs this information to correlate it's electrical output frequency with the wheel speed. In a direct drive (DD) motor, it is the number of magnet pairs in the rotor, while in a geared motor you need to multiply the magnet pairs by its gear ratio. The following table lists the effective pole pairs for many common motor series.

Table 1: Effective Pole Pairs of Common DD and Geared	
Motor Family	# Poles
Crystalyte 400, Wilderness Energy	8
BionX PL350	11
Crystalyte 5300, 5400	12
TDCM IGH	16
Crysatlyte NSM, SAW	20
Grin All Axle, Crysatlyte H, Nine Continent,	23
MXUS and Other 205mm DD Motors	
Magic Pie 3, Other 273mm DD Motors, RH212	26
Bafang BPM, Bafang CST	40
Bafang G01, MXUS XF07	44
Bafang G02, G60, G62	50
Shengyi SX1/SX2	72
eZee, BMC, MAC, Puma, GMAC	80
Bafang G310, G311	88
Bafang G370	112

#### Table 1: Effective Pole Pairs of Common DD and Geared Hub Motors

For motors not listed, either: open the motor to count the magnets pairs (and gear ratio), or count the number of hall cycles that take place when you manually turn the wheel one revolution. You can monitor the number of hall transitions via the "Dashboard" tab of the software suite.



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Once the "kV" and the "Number of Pole Pair" values are entered, launch the "Static Test." This test will produce three short buzzing sounds, and determine the inductance and resistance of the motor windings. The resulting values will be shown on the screen.

Next, launch the 'Spinning Motor Test," which will cause the motor to rotate at about half speed for 15 seconds. During this test, the controller will determine the exact kV winding constant for the hub, as well as the pinout and timing advance of the hall sensors, if present. If the motor spins backwards during this test, check the box "Flip Motor Spin Direction on Next Autotuning?" and relaunch the "Spinning Motor Test."

Reg Wizard	Wizard ?
Autotune Wizard	Autotune Wizard
Step 1 - Motor Winding Static Test	Step 2 - Spinning Motor Test
This test will test the motor to determine its resistance and inductance. It is normal to make a buzzing sound.	Flip Motor Spin Direction on next Autotuning? 🗐
Please Enter the Following Values:	7
Best guess for the Kv Constant of Motor: Correct number of Pole Pairs of Motor: 23	Results: Kv 10.03/RPM/V
	Hall Sensors Okay!
Results:	Hall Offset 6.383 degrees
Rs 70 mOhms Ls 159 uHenries	
Launch Static Test	Launch Motor Spinning Test
< Back Cancel Next >	<pre>&lt; Back Cancel Next &gt;</pre>

During the spinning test, the *Baserunner* will start the motor in sensorless mode. If the motor fails to spin and just starts and stutters a few times, adjust the sensorless starting parameters as described in section 5.5, "Tuning the Sensorless Self Start," until the motor is spinning steadily.

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F	iip Motor	Spin Direc	tion on ne	st Autotur	iing? 🔲				
	Results Kv Hall Senso					I	3.63 RPM	N	
L	Jsing Mot Hall Offse	or Position			ensor star Iall Patte			i9 degrees	
	Hall [0]	Hall [1]	Hall [2]	Hall [3]	Hall [4]	Hall [5]	Hall [6]	Hall [7]	
	-	4	0	5	2	3	1	-	

If the spinning test detects a valid hall sequence, the final screen will show the hall offset, and that the "Position Sensor Type" is "Hall sensor start and sensorless run."

### 5.3 Battery Limits Basic Setup tab

Battery Limits			907
Max Current	33.3 Amps	•	t
Max Regen Battery Current	12.5 Amps	-	Ŧ
Max Regen Voltage (End)	60.0 Volts	-	17
Max Regen Voltage (Start)	59.5 Volts	\$	J <u>+</u>
Low Voltage Cutoff (Start)	19.5 Volts	\$	<u>م</u> +
Low Voltage Cutoff (End)	19.0 Volts	-	

With the controller mapped to your motor and spinning correctly, you should now set the battery voltage and current settings to appropriate values for your pack.

Set "Max Current" to a value that

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is equal to or less than the battery's rating. Higher battery currents will result in more power, but can also stress the battery cells, resulting in shorter battery life. Excessively higher values can also cause the BMS circuit to trip, shutting down the pack.

We recommend setting "Max Regen Voltage (Start)" to the same value as the full charge voltage of your battery, with the "Max Regen Voltage (End)" to about 0.5V higher than full charge. This will ensure you can do regen even with a mostly charged battery.



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The "Low Voltage Cutoff (Start)" and "Low Voltage Cutoff (End)" values can be set just above the BMS cutoff point of your battery. If your setup uses a *Cycle Analyst*, we recommend leaving these values at the default 19.5/19.0 volts and use the CA's low voltage cutoff feature instead. That way you can change the cutoff voltage on the fly.

If you are setting up a system with regenerative braking, and a BMS circuit that shuts off if it detects excessive charge current, then you may also need to limit the "Maximum Regen Battery Current" that will flow into your pack.

#### 5.4 Motor Phase Current and Power Settings

#### Basic Setup tab

In addition to regulating the current flowing in and out of the battery pack, the *Baserunner* can independently control the maximum phase currents that flow to and from the motor. It is the motor phase current that both generates torque and causes the motor windings to heat up. At low motor speeds this phase current can be several times higher than the battery current you see on a *Cycle Analyst*.

Motor Limits		
Max Power Limit	2000 Watts	*
Max Phase Current	80 Amps	* *
Max Regen Phase Current	40.0 Amps	*

The "Max Power Limit" sets an upper limit on the total watts that will be allowed to flow into the hub motor. This value has a similar effect to a battery current limit, but it is dependent on voltage. A value of 2000 Watts will limit battery current to 27 amps with a 72V pack, while a 48V battery will see over 40 amps.

"Max Phase Current" determines the peak amps, and hence torque, put through the motor while accelerating at full throttle of the power limit is not reached.

The "Max Regen Phase Current" value directly sets the peak braking torque of the motor at full regen. If you want a strong braking effect, then set this to the full 55 or 80 amps. If the maximum braking force is too intense, then reduce its value.

The following graph illustrates the interplay between motor phase current, battery current, and motor output power for a typical setup. When riding at full throttle, low speeds will be phase current limited, medium speeds will be battery current limited, and high speeds will be limited by the voltage of your battery pack.





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### 5.5 Tuning the Sensorless Self Start

#### Advanced Setup

If you are running in sensorless mode, then you may need to tweak the sensorless self start behaviour.

If a brushless motor is run without hall sensors and started from a complete stop, the motor controller attempts to ramp up the motor's rpm to a minimum speed so that it can latch onto the rotation (closed loop).

It does this by first injecting a static current into the phase windings to orient the motor into a known position. The controller then rotates this field faster and faster until reaching the "Autostart Max RPM" value.



As initial values, set the "Autostart Injection Current" to half your maximum phase current, an "Autostart Max RPM" about 5-10% of the running motor rpm, and an "Autostart Spinup Time" anywhere from 0.3 to 1.5 seconds, depending on how easily the motor can propel the bike up to speed.

On bikes that you pedal to help get you underway, a short 0.2-0.3 second ramp will often work best,





while a much longer ramp is required if you need to start moving without pedaling.

If you feel the motor repeatedly trying to start when applying throttle, the "Autostart Ramp" may be too aggressive, or the "Autostart Max RPM" may be too low. You may also generate faults such as "Instantaneous Phase Overcurrent." To correct this particular fault, try increasing either the "Current Regulator Bandwidth" or the "PLL Bandwidth" parameters, or both. These parameters are found under "Feedback Bandwidth Tuning" on the "Basic Setup" tab.

Feedback Bandwidth Tuning		
Current Regulator Bandwidth	1000 rads	*
Current Regulator Kp	0.74	A. V
Current Regulator Ki	312.00	A. V
PLL Bandwidth	256 rads	*
PLL Damping	1.87	*

#### 5.6 Throttle and Regen Voltage Maps

#### Advanced Setup tab

With most ebike controllers, the throttle signal controls the effective voltage and hence unloaded rpm of the motor. With a *Baserunner*, however, the throttle is directly controlling the motor torque.

If you pick the motor off the ground and give it just a tiny amount of throttle, it will still spin up to full rpm as there is no load on the motor which often confuses people into thinking it has an all-or-nothing throttle response. If you apply partial throttle while riding, you will get a steady torque from the motor which will stay constant even as the vehicle speeds up or slows down. This is different from standard ebike controllers, where the throttle more directly controls motor speed.

By default, the *Baserunner* is configured so that active throttle starts at 1.2V, and full throttle is reached at 3.5V, which is broadly compatible with Hall Effect ebike throttles.

The *Baserunner* has an analog ebrake line which is tied to the throttle line in the Cycle Analyst hookup scheme via the 9 pin Mains adapter cable. The regen voltage is mapped by default so that regenerative braking starts at 0.8V and reaches maximum intensity at 0.0V.





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With the brake and throttle lines tied together into a single signal, the Baserunner can support variable regen either through bidirectional throttles or a V3 Cycle Analyst.

### 5.7 Field Weakening for Speed Boost

#### Basic Setup tab

The *Baserunner* can boost the top speed of your motor beyond what is normally possible from your battery voltage. This is accomplished through injecting a field weakening current that is perpendicular to the torque producing current. This approach will have the same end effect as advancing the commutation timing.

Top Speed Overdrive		
Max Field Weakening Current	0.0 Amps	* *

The amount of boost received for a given field weakening current will depend on the characteristics of your particular motor and cannot be easily predicted. A conservative trial and error approach of small increments is recommended for determining a suitable value.

Increasing a motor's top speed in this way is less efficient than using a higher voltage pack or a faster motor winding, but for a speed boost of 15-20%, the additional losses are quite reasonable.

The following graph shows a large direct drive hub motor's rpm as a function of field weakening current. The upper black line is the motor's measured rpm, while





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the initially lower yellow line is the no-load current draw, reflecting the amount of extra power lost due to field weakening. We can see that at 20 amps of field weakening, the motor speed increases from 310 rpm to 380 rpm, while the no load current draw is still just under 3 amps.



### 5.8 Virtual Electronics Freewheeling

#### Dashboard/Basic Setup tabs

The *Baserunner* controller can be set to inject a small amount of current into the motor, even when the throttle is off. When properly tuned, this current injection can overcome the drag torque present in hub motors capable of regenerative braking, allowing them to spin freely when pedaling without any throttle.



To setup this feature, we recommend first going to the "Dashboard" tab. With the system throttle at full, note the "Motor Current" value. Navigate back to the "Basic Setup" tab, check "Enable Virtual Freewheeling," and set "Electronic Freewheeling Current" to a value slightly less than that of the observed

motor current. The "Motor Stall Timeout" setting determines when this injection current will stop once the motor comes to a stop.





Once the values for "Virtual Electronic Freewheeling" are set, the controller will draw about 10-40 watts in order to overcome the motor's drag. Regenerative braking should recapture more energy than lost due to the injection current.

Users of mid-drive motors can also use this feature to keep the drive train always engaged, eliminating windup delay and harsh clutch engagement when throttle is applied and the motor comes up to speed.

#### Additional Details: 6

#### 6.1 **Reverse Mode**

The signal PAS 2 used in the 6 pin PAS plug is electrically equivalent to the FWD/REV plug in the 9 pin Mains cable. This input can be configured either as a reverse switch input or as the secondary signal of a quatrature PAS sensor in the Phaserunner software suite.

#### 6.2 Motor Temperature Sensing

The V4 Baserunners have an onboard decoding chip to measure the signal present on the temp/speed wire and split this if necessary into a steady temperature voltage and a pulsed speed output. These signals are fed both to the Baserunner controller as well as to the Cycle Analyst. To use the controller's built in motor temperature rollback, it is necessary to create a voltage / temperature map of this signal

#### 6.3 **Regenerative Braking**

The Ebrake signal on the 9 pin Mains cable is an analog input that provides proportional braking control if desired. This is pulled high internally, while the throttle signal is pulled low. If the throttle and ebrake signal are shorted together, then the signal level will sit at 1.0V, allowing a single wire bidirectional torque control with 0-0.9V mapped to regenerative braking, and 1.1-4V mapped to forwards torque.

If instead these signals are not shorted together then a simple ebrake switch to ground will activate maximum regen. Alternatively a secondary throttle can be wired to this input to achieve proportional braking without a Cycle Analyst, in which case the regenerative brake mapping should be reconfigured to have similar start and end voltages as the throttle signal.

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# 7 Cycle Analyst Settings

### Current Sensing [ Cal->RShunt ]

The Baserunner uses a 1.00 mOhm precision shunt resistor for current sensing. In order to have an accurate readout of this current, ensure that the *Cycle Analyst's* "RShunt" value is set to 1.000 mOhm, its default value.

#### Throttle Out [ ThrO->Up/Down Rate ] [ SLim->Int,D,PSGain ]

Because the Phaserunner uses a torque throttle rather than a voltage throttle, the entire throttle voltage range is always active. Optimal settings for the throttle output on a V3 Cycle Analyst will differ than that for generic ebike controllers.

The ramp up and ramp down rates as well as the feedback gain settings (AGain, WGain, IntSGain, DSGain, PSGain) can be set much higher than with a conventional controller with a voltage throttle.





### 8 LED Flash Codes

The embedded LED on the side of the controller provides a useful status indicator. It will flash according to the following table if the controller detects any faults. Some faults will clear automatically once the condition clears, such as "Throttle Voltage Outside of Range," while other faults may require turning the controller off and on.

1-1	Controller Over Voltage
1-2	Phase Over Current
1-3	Current Sensor Calibration
1-4	Current Sensor Over Current
1-5	Controller Over Temperature
1-6	Motor Hall Sensor Fault
1-7	Controller Under Voltage
1-8	POST Static Gate Test Outside Range
2-1	Network Communications Timeout
2-2	Instantaneous Phase Over Current
2-3	Motor Over Temperature
2-4	Throttle Voltage Outside of Range
2-5	Instantaneous Controller Over Voltage
2-6	Internal Error
2-7	POST Dynamic Gate Test Outside Range
2-8	Instantaneous Controller Under Voltage
3-1	Parameter CRC Error
3-2	Current Scaling Error
3-3	Voltage Scaling Error
3-4	Headlight Under Voltage
3-5	Torque Sensor
3-6	CAN Bus
3-7	Hall Stall
4-1	Parameter2CRC

#### **Table 2: Baserunner LED Fault Flash Codes**



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The LED may also flash several different warning codes. In general, these warnings will appear as various limits are reached, but may be safely ignored.

#### Table 3: Baserunner LED Warning Flash Codes

5-1	Communication Timeout
5-2	Hall Sensor
5-3	Hall Stall
5-4	Wheel Speed Sensor
5-5	CAN Bus
5-6	Hall Illegal Sector
5-7	Hall Illegal Transition
5-8	Low Voltage Rollback Active
6-1	Max Regen Voltage Rollback Active
6-2	Motor Overtemperature Rollback
6-3	Controller Overtemperature Rollback
6-4	Low SOC Foldback
6-5	Hi SOC Foldback
6-6	I2tFLDBK
6-7	Reserved
6-8	Throttle fault converted to warning





# 9 Specifications

#### 9.1.1 Electrical

Peak Battery Current	Programmable up to 55A (Z9) or 80A (L10)*
Peak Phase Current	Programmable up to 55A (Z9) or 80A (L10)*
Peak Regen Phase Current	Programmable up to 55A (Z9) or 80A (L10)*
Continuous Phase Current	Approximately 35A (Z9), 50A (L10) at thermal
	rollback, varies with air flow and heat sinking
Phase Current Rollback Temp	90°C Internal Temp (casing ~70°C)
Max Battery Voltage	60V (14s Lithium, 17s LiFePO4)
Min Battery Voltage	19V (6s Lithium, 7s LiFePO4)
eRPM Limit	Not recommended above 60,000 ePRM, though it
	will continue to function beyond this.
RShunt for Cycle Analyst	1.000 mΩ

\* Thermal rollback will typically kick in after 1-2 minutes of peak phase current, and current will then automatically reduce to maintain controller rollback temperature.

#### 9.1.2 Mechanical

Dimensions LxWxH	98 x 55 x 15 mm
Weight	0.20 / 0.25kg (Z9 / L10)
Signal Cable Lengh	15cm to Connector End
Motor Cable Length	38cm to Connector End
Waterproofing	Fully Potted Circuitry, IP rated signal plugs

